

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt	
Vendor ID \ Vendor Name												
PO32767 CAD	3	VC-CAM002	Campi Steel	f	6/27/2016	6/21/2016	12.0000	\$14.73	0.0000	0	\$176.70	
	No		303 BAR 1" X 1"		f	12.0000	PLOU01		\$176.70	0.0000	0	
			m135061									
	5		M304S14GA	sf	6/22/2016	6/21/2016	32.0000	\$6.20	0.0000	0	\$198.37	
	No		304SS sheet .080	sf	32.0000	PLOU01		\$198.37	0.0000	0		
			m135061									
	6		M304S16GA	sf	6/22/2016	6/21/2016	64.0000	\$4.96	0.0000	0	\$317.75	
	No		304/316 Sheet .063	sf	64.0000	PLOU01		\$317.75	0.0000	0		
			m135061									
	10		71550-20	Each	6/28/2016	6/21/2016	1.0000	\$74.98	0.0000	0	\$74.98	
	No		MILD STEEL 3/4" X 4" BAR		1.0000	PLOU01		\$74.98	0.0000	0		
			m135061									
11		M316R1.000	f	6/23/2016	6/22/2016	12.0000	\$8.63	0.0000	0	\$103.57		
No		316 round bar 1.00	f	12.0000	PLOU01		\$103.57	0.0000	0			
		m135061										
12		71400-90	Each	6/28/2016	6/21/2016	1.0000	\$24.42	0.0000	0	\$24.42		
No		MILD STEEL SQUARE TUBING 1-1/4 X 1-1/4 X .125" WALL		1.0000	PLOU01		\$24.42	0.0000	0			
		m135061										
13		71400-90	Each	6/28/2016	6/21/2016	1.0000	\$5.33	0.0000	0	\$5.33		
No		MILD STEEL BAR 1/4" X 1-1/4"		1.0000	PLOU01		\$5.33	0.0000	0			
		m135061										
Total Received Quantity:											123.0000	
Total Qty to Inspect (PO U/M):											0.0000	
Total Reject Quantity:											0.0000	
Total Receipt Value:											\$901.13	
Total Balance Due Quantity:											0.0000	

1993
DEPUIS - SINCE
Merci! • Thank you!

935, boul. du Hâvre
Valleyfield, Québec
J6S 5L1

Montréal
Tél.: 514 336-4248
Fax : 514 336-4246

Ontario
Tél.: 1 800 667-4248
Fax : 1 866 456-4242

Valleyfield
Tél.: 450 377-4248
Fax : 450 377-5696

VENDU À / SOLD TO :

613-632-5200	613-632-1053
--------------	--------------

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

EQUIP: LEFT

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

EXPÉDIEZ À / SHIP TO :

VENDU À / SOLD TO :

EXPÉDIEZ À / SHIP TO :

www.aciercampi.com

**DISTRIBUTEUR D'ACIER ET DE MÉTAUX SPÉCIALISÉS
STEEL AND SPECIALTY METALS DISTRIBUTOR**

COMMANDE
ORDER: N° 257466

DATE 27/06/16

BON DE LIVRAISON
N°
PACKING SLIP

DATE DE LIVRAISON DELIVERY DATE	27/06/16
------------------------------------	----------

REMARKS / REMARKS	PAGE N°
-------------------	---------

VOTRE N° DE COMMANDE / YOUR P.O. N°	VEND./SALES M.	CODE CLIENT / CUST. CODE	EXPÉDIER PAR / SHIP VIA	TERMES / TERMS	TERR.	REMARQUES / REMARKS	PAGE N°
P032767	V	DAER	12345	NET 30 JOURS			

CODE DE PRODUIT PRODUCT CODE	COMMANDE ORDERED	EXPÉDIÉ SHIPPED	DESCRIPTION	POIDS WEIGHT	PREX PRICE	PAR PER	MONTANT AMOUNT

[illegible]

5/2/20

* Unités de mesure : Units of measure :	CIB Cent (100) livres Hundred pounds	CPI Cent (100) pieds Hundred feet	UN Unit Unit	PI Pieds Foot	PC Pied carré Square foot	POIDS TOTAL TOTAL WEIGHT
						41

[illegible]

RÉPARÉ PAR / PREPARED BY	VÉRIFIÉ PAR / VERIFIED BY	LIVRÉ PAR / DELIVERED BY	HEURE / TIME						
<div style="display: flex; justify-content: space-between;"> <div> <p>TPS / T.V.H. G.S.T. / H.S.T.</p> <p>TOTAL</p> </div> <div> <p>MARCHANDISE RECUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION</p> <p style="font-size: 2em; font-weight: bold; margin: 10px 0;">X</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>A / Y</th> <th>M / M</th> <th>J / D</th> </tr> </thead> <tbody> <tr> <td style="height: 40px;"></td> <td></td> <td></td> </tr> </tbody> </table> </div> </div>				A / Y	M / M	J / D			
A / Y	M / M	J / D							

| DATE | | | |
| SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE | | | |

SCRIPTO-1971

BOLLINGHAUS
STEEL

Abnahmeprüfzeugnis/Mill Test Certificate/Certif. de Qualidade

No.: / Nr.: / Nr.:

EN 10204:2004 / 3.1

0000086739

Böllinghaus Portugal Aços Especiais, SA
DIN EN ISO 9001:2008
TÜV CERT No. 01 100 030458

Unsere Innere Verweisung /Our Int. Ref/ N/ ref int

Datum / Date / Data

5600017795 000090

27.02.2013

Normen / Standards / Normas

TYPE 303/UNS S-30300 acc. to ASTM A582/582M-05, ASTM A320 ASME SA320, ASTM 193, ASTM 479, ASTM 182, ASTM 262, ASME 193, ASME 479, ASME 182, ASME 262, AMS 5640U Type 1, SAE AMS QQ-S-764B, ASTM A484/A484M-11

Kunde / Customer / Cliente

Endgültiger Kunde / Final Customer / Cliente Final

Bestell Nr./Order Nr./ Enc.Nr. C86848

Bestell Nr./ Order Nr./ Enc.Nr. C86848.20

Prüfgegenstand / Product / Produto

Gewicht / Weight / Peso

Bunde / Bundle / Atados

AISI 303 SQ 25,4 mm

2,235 lb

02

Werkstoff-Nr.
Material-no.
Qualidade 1.4305Werkstoff-Normbezeichnung / Material standard grade / Norma do material
X 8 CrNiS 18-9

Beschreibung / Description / Descrição

Stainless steel cold drawn square bars.
US DFAR 252,225-7014: MELT SOURCE: United Kingdom / MFG: Portugal.Schmelzen Nr.
Cast nr. / Fusão nr.

Chemische Analyse in % / Chemical composition in % / Análise química em %

561794

C:	0.038	Si:	0.370	Mn:	1.740	P:	0.035	S:	0.266	Cr:	17.360	Ni:	8.260
Mo:	0.370	Co:	0.177	Cu:	0.480	N:	0.040	Ti:	0.003	W:	-	V:	-

Proben Nr.
Test no.
Amostra no.

ASTM E399

ASTM A370

Kerbschlagarbeit

Impact Test

Resiliência

(Charpy V)

[J]

Streckgrenze

Yield point

Tensão limite

Rp 0.2 %

[Ksi]

Dehngrenze

1% point

Limite de extensão

Rp 1.0%

[Ksi]

Zugfestigkeit

Tensile strength

Tensão de rotura

Rm

[Ksi]

Dehnung

Elongation

Alongamento

A (A50-50mm)

[%]

Einschnürung

Reduction of area

Coef. Estricção

Z (A50-50mm)

[%]

3031467.01.01

81.5

86.7

102.5

42.8

72.6

Visuelle Kontrolle
Visual inspection
Inspeção visual☒

Ok

ASTM E370

Härte

Hardness

Dureza

225

[HB]

Korrosionsbeständigkeit

IC Test

Corrosão intercristalina

Wärmebehandlung
Heat treatment
Tratamento térmico

ASTM A484

Maßkontrolle

Dimensional inspection

Inspeção dimensional

☒

Ok

E 112-96e1

Korngröße

Grain size

Tamanho de grão

-

Verwechslungsprüfung

Test of identity

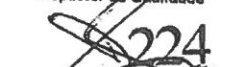
Teste de identificação

☒

Ok

Mikroskopische Untersuchung
Macrographic testMaterial free from
segregation defects.☒

Ok

Werkstoffverständiger
Quality Control Representative
Inspector da Qualidade

David Reis

Annealed Quenched 1900 °F

Bemerkungen / Remarks / Observações

Micrographic test: approved.

Material is free of radiation contamination.

No weld repair done.

Material is free of mercury.

Hiermit bestätigen wir, dass das Material der oben genannten

Spezifikation entspricht.

We confirm that this material meets the specification according

the mentioned standards.

Confirmamos que este material respeita as especificações

de acordo com as normas referidas.

129.0 PP

153696

DAS
48

2-89

16/07/08



740 Imperial Road North

Certificate: 145644 1 Mail To:

Customer: 007035 510

METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

Date: 2/22/2016 Page: 1

Steel: 304

Finish: 2B

Corrosion: ASTM A262/14 A, 1B, 1C, 1D, 1E, 1F, 1G, 1H, 1I, 1J, 1K, 1L, 1M, 1N, 1O, 1P, 1Q, 1R, 1S, 1T, 1U, 1V, 1W, 1X, 1Y, 1Z

Your Order: 774450

NAS Order: PN 0060108 02

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED; UNS 30400
ASTM A240/15A, A480/14B, A666/15A, A666/15B, A666/15C, A666/15D, A666/15E, A666/15F, A666/15G, A666/15H, A666/15I, A666/15J, A666/15K, A666/15L, A666/15M, A666/15N, A666/15O, A666/15P, A666/15Q, A666/15R, A666/15S, A666/15T, A666/15U, A666/15V, A666/15W, A666/15X, A666/15Y, A666/15Z
CHEM ONLY ON FOLLOWING ASTM: A276/13, A479/13A, A484/13A, A312/13
CHEM ONLY ON FOLLOWING ASTM: SA312/13, SA479/13
NAS 5513J XMRK; MIL-S-5053D AMEND3 (X CROWN WEAS)
WACE NR0175/ISO 15156-3:2009 A, RE0103/07, Q09766D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1, RoHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mfg. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DPMAS Compliant
*Melted & Manufactured in the USA; Mat'l is DPMAS Compliant

Product Id	Coil #	Std #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity code
04X7D8 A	04X7D8 A		.0725	48.0000	10.350	COIL		5	1 74265941

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spein) US(United States) ZA(South Africa) JP(Japan)

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323
Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CR %	CU %	NI %	MO %	N %	NI %	P %	S %
04X7D8 A	US	.0684	18.1330	.4215	1.7985	.3050	.0637	8.0970	.0310	.0010

SI %

.3045

MECHANICAL PROPERTIES

Product Id#	Coil #	1 d	UTS	20C	YS	20C	ELONG	%	Hard	Tell	Grain
		o 1	KSI		KSI		%-2"		RB	Hard	No.
		o 2									
04X7D8 A	04X7D8 A	F T	104.35		55.04		45.44		91.00	86.00	9.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical Dept. Mgr.

KRIS LARK

2/22/2016



740 Imperial Road North

Certificate: 124650 2 Mail To:

Customer: 007035 51.

METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Quebec, ON N1K1Z3
Canada

Date: 12/17/2015 Page: 1

Your Order: 773837

NAS Order: PN 0059522 06

Corrosion: ASTM A262/14 A180Bend-OK

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED; UNS 30400
ASTM A240/15A, A480/14B, A666/15, ASME SA240/13, SA480/13, SA666/13
CHEM ONLY ON FOLLOWING ASTM: A276/13, A479/13a, A484/13a, A312/13
AMS 5513T XMRK; MIL-S-5059D AIREND3 (X CROWN MEAS)
NACE MR0175/ISO 15156-3:2009 A, WRO103/07, Q08766D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1; RoHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mfg. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DFRS Compliant
*Melted & Manufactured in the USA; Mat'l is DFRS Compliant

DAS
48
16/07/04

Product Id	Coil #	Shield #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
02X2V0 A	02X2V0 A		.0575	48.0000	14.780	COIL		1	74264052

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323
Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CR %	CU %	NI %	MO %	N %	NI %	P %	S %
02X2V0	US	.0467	18.2215	.5080	1.6665	.3775	.0715	8.0055	.0300	.0124
SI %										
.2655										

MECHANICAL PROPERTIES

Product Id#	Coil #	1 d	UTS	20C	.2% YS	20C	ELONG	%	Hard	Tail	Grain
02X2V0 A	02X2V0 A	UT	99.40	51.35	46.48	89.00	86.50	12.00			

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

ASHLEIGH BHAVER

12/17/2015



740 Imperial Road North

Certificate: 100433 11 Mail To:
Customer: 007035 710

Ship To:

METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

Date: 10/02/2015 Page: 1

Steel: 316/316L

Finish: CD

Corrosion: ASTM A262 Prac E OK
Red Ratio: 69.4 : 1

Your Order: 770620

NAS Order: DS 0008169 01

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
UNS 31600/31603 EN 10204 3.1, ASTM A484/13a
ASTM A276/3, ASTM A479/13a, ASTM A182/13 CHEM ONLY,
ASME SA479/13, ASME SA182/10 CHEM ONLY, ASTM F899/11
AMS 5648L/AMS 5653H, AMS QCS-763C, QCS 763P
SOLUTION ANNEAL TEMP 1900F MIN, ASTM A320/08 CL 1 GR B8M
ASTM A193/10A-ASME SA193/10 CL 1 GR B8M

REMARKS:

COMPLIES W/REQUIREMENTS OF DEAR 252-225-7009 RT DIRECTIVE
2011/65/EU, ROHS, EAF+AD+CC, NO WELD REPAIR, MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

DAS 48
9-89
11/19/10

Product Id	Std #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BR4539 2		1.0000		1.087	144.00	1	1	71643100

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323
Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
W2H3	US	.0193	.3505	16.5610	.3910	1.4605	2.0270	.0397	10.5450	.0275
		S %	SI %							
		.0250	.2855							

MECHANICAL PROPERTIES

Product Id	1 d 0 1 c r	HB No.	.2YS KSI	TTS KSI	RA %	Elong % 4D
BR4539 2	R L	204.0	77.47	95.75	69.34	41.48

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

ASB

ASB/JEP REAVE - 10/02/2015

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M304S14GA
DATE 11/10/04

PO BATCH NO P032767/135061

MATERIAL CERT REQD yes
QUANTITY RECEIVED 32 sf
QUANTITY INSPECTED 32 sf
QUANTITY REJECTED 0

THICKNESS ORDERED .080
THICKNESS RECEIVED .072
SHEET SIZE ORDERED 4x8
SHEET SIZE RECEIVED 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	304
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	.072
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	ASME SA 240
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	Heat # X7DB
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	M304S14GA
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	135061
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="radio"/> N <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="radio"/> N <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if required)

INSPECTED BY DAS 48
9-89
DATE 11/10/04

SIGNED OFF BY _____
DATE _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M 304S 16 GA
DATE 16/07/04

PO BATCH NO PO 32767/135061

MATERIAL CERT RECD yes
QUANTITY RECEIVED 64 sf
QUANTITY INSPECTED 64 sf
QUANTITY REJECTED 0

THICKNESS ORDERED .063
THICKNESS RECEIVED .058
SHEET SIZE ORDERED 4x8
SHEET SIZE RECEIVED 4x8

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/>	N	
CORROSION	Y	<input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/>	N	
CORRECT MATERIAL	<input checked="" type="radio"/>	N	ASME SA 240
CORRECT THICKNESS	<input checked="" type="radio"/>	N	.058
PHOTO REQUIRED	Y	<input checked="" type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/>	N	304
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/>	N	Heat # X2V0
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/>	N	M304S16GA
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/>	N	135061
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY <u>48</u>	<u>9-89</u>	SIGNED OFF BY	
DATE <u>16/07/04</u>	<u>9-89</u>	DATE	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M 316R1.000
DATE: 16/07/08

PO / BATCH NO.: P0327127 / 135061

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 13
QUANTITY INSPECTED: 13
QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
THICKNESS RECEIVED: .999
SHEET SIZE ORDERED: 0
SHEET SIZE RECEIVED: 0

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	316
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	.999
PHOTO REQUIRED	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	ASTM A 276
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	Heat # W2H3
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	M 316R1.000
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N <input type="checkbox"/>	135061
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	DAS	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>48</u>	<u>9</u>	SIGNED OFF BY: _____
DATE: <u>16/07/08</u>	<u>9-08</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 303B1.000X1.000

PO / BATCH NO.: P032767/135061

DATE: 16/07/08

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
 THICKNESS RECEIVED: .996
 SHEET SIZE ORDERED: 0
 SHEET SIZE RECEIVED: 0

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	303 AISI
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	.996 x .996
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	ASTM A582
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	Heat # 561794
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	M303B1.000X1.000
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	135061
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>18</u> DAS 9	SIGNED OFF BY: _____	
DATE: <u>16/07/08</u> 9-89	DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32767**

Purchase Order Date 6/20/2016

PO Print Date 6/20/2016

Page Number 1 of 6

Order From :

VC-CAM002

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

JUN 20 2016

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA -- (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M174B0.250X4.000	17-4 SS Bar .250 X 4.00	6/30/2016 Yes 6/30/2016		12.00 f	\$31.26	\$375.15
MATERIAL: 17-4 PH SS BAR AS PER AMS 5604 / 5643 GRAIN DIRECTION MUST BE ALONG LENGTH MINIMUM YIELD TENSILE STRENGTH = 100KSI MINIMUM ULTIMATE TENSILE = 150 KSI							
Line Total:							\$375.15
2	M174R0.750	17-4 round bar .750	6/28/2016 Yes 6/28/2016		12.00 f	\$7.80	\$93.60
17-4PH/S17400/TYPE 630 SS ROUND BAR PER AMS 5643/ASTM A564 GRAIN MUST BE ALONG LENGTH OF BAR. MINIMUM YIELD TENSILE STRENGTH = 100KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI							
Line Total:							\$93.60

PO Instructions: QUOTE # 386791,386554,386266,386708

Note:

6/20/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO32767

Purchase Order Date 6/20/2016

PO Print Date 6/20/2016

Page Number 2 of 6

Order From :

VC-CAM002

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA (Free Carrier)

3	M303B1.000X1.000	303 BAR 1" X 1"	6/27/2016	12.00	\$19.30	\$231.65
			Yes	f		
			6/27/2016			

MATERIAL: AISI 303 SS BAR AS PER ASTM A582
NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$231.65

4	M304B0.500X2.500	304 BAR .500 x 2.50	6/28/2016	12.00	\$10.95	\$131.40
			Yes	f		
			6/28/2016			

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS
AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

Line Total: \$131.40

5	M304S14GA	304SS sheet .080	6/22/2016	32.00	\$8.13	\$260.05
			Yes	sf		
			6/22/2016			

MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240

SP/16-6-22

PO Instructions: QUOTE # 386791,386554,386266,386708

Note:

6/20/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32767**

Purchase Order Date 6/20/2016

PO Print Date 6/20/2016

Page Number 3 of 6

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

6 M304S16GA

304/316 Sheet .063

6/22/2016

Yes

6/22/2016

64.00

sf

\$6.51

\$416.56

Line Total: \$260.05

MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240

Line Total: \$416.56

7 M6061T6S.040

6061-T6 .040 Sheet

6/28/2016

Yes

6/28/2016

96.00

sf

\$2.58

\$247.50

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

Line Total: \$247.50

PO Instructions: QUOTE # 386791,386554,386266,386708

Note:

6/20/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32767**

Purchase Order Date 6/20/2016

PO Print Date 6/20/2016

Page Number 4 of 6

Order From :
CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 667 4248

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

8	M6061T6S.080	6061-T6 .080 Sheet	6/28/2016	96.00	\$5.14	\$493.30
			Yes	sf		
			6/28/2016			

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

Line Total: \$493.30

9	M6061T6S.090	6061-T6 .090 Sheet	6/28/2016	48.00	\$5.78	\$277.35
			Yes	sf		
			6/28/2016			

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

Line Total: \$277.35

10	71550-20	MILD STEEL 3/4" X 4" ✓ BAR	6/28/2016	1.00 ✓	\$98.30	\$98.30
			Yes	Each		
			6/28/2016			

1 PCS 10 FT

Line Total: \$98.30

Deliver To: CNC

PO Instructions: QUOTE # 386791,386554,386266,386708

Note:

6/20/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32767**

Purchase Order Date 6/20/2016

PO Print Date 6/20/2016

Page Number 5 of 6

Order From :

VC-CAM002

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

11	M316R1.000	316 round bar 1.00	6/23/2016	12.00	\$11.31	\$135.77
----	------------	--------------------	-----------	-------	---------	----------

Yes

6/23/2016

MATERIAL: AISI 316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$135.77

12	71400-90	MILD STEEL SQUARE TUBING 1-1/4 X 1-1/4 X .125" WALL	6/28/2016	1.00	\$32.02	\$32.02
----	----------	---	-----------	------	---------	---------

Yes

6/28/2016

Each

1 PCS 24 FT

Line Total: \$32.02

Deliver To: IAN

13	71400-90	MILD STEEL BAR 1/4" X 1-1/4"	6/28/2016	1.00	\$6.99	\$6.99
----	----------	------------------------------	-----------	------	--------	--------

Yes

6/28/2016

Each

1 PCS 10 FT

Line Total: \$6.99

Deliver To: IAN

PO Instructions: QUOTE # 386791,386554,386266,386708

Note:

6/20/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32767**

Purchase Order Date 6/20/2016

PO Print Date 6/21/2016

Page Number 6 of 6

Order From :

VC-CAM002

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

14	71401-45	PROCUREMENT QUALITY CLAUSES	6/28/2016	1.00	\$0.00	\$0.00
----	----------	--------------------------------	-----------	------	--------	--------

No

Procurement Quality Clauses

6/28/2016

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of materila conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total: \$0.00

15	71475-25	SKID	6/28/2016	1.00	\$50.00	\$50.00
			Yes	Each		
			6/28/2016			

Line Total: \$50.00

PO Total: \$2,849.64

PO Instructions: QUOTE # 386791,386554,386266,386708

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 6/21/2016